



Lloyd's Register
Foundation

013240-013244-0174



Register
Foundation

013240-013244-0171



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013240-013244-0173

	ENGINE	CASING
FOAMING PLATE	75 :	(85 WHERE EXPOSED)
CASING "	65 :	
FOAMING ANGLE	75° 75' 9 A.	
STIFFENERS	75° 65' 8 A. OR 75° 9 F B.	
SPACING	ABOUT	800

WOODEN PLANK	75 o.p. EXPOSED	450 P. INSIDE HOUSE	65 o.p.
CURTAIN PLATE	—	—	300 x 9
DECK PLATE IN WAY OF BATH & W.C. 7.5			

KTFL	PLATE	END	CONNECTION
BOTTOM	PLATE	LAPPED 4 R	LAPPED 4 R
SIDE	PLATE	=	3 R 4 R
SHEER	STRAKE	DOUBLE 3 R	4 R 3 R
STRAKE	BELOW	LAPPED 4 R	4 R 3 R
STRAKE	SIDE PLATE	=	4 R 3 R
FILE	POOP SIDE PLATE	=	LAPPED 1 R
INNER BOTTOM	1. STRAKE	LAPPED 3 R	= 2 R
	OTHER	=	2 R
CENTRE	GIRDER	=	3 R
MARSON	PLATE	=	3 R
BRIDGE	DE STRINGER	=	3 R
	PLATE	=	2 R
UPPER DE STRINGER	PL	=	LAPPED 3 R
	PLATE	=	1 R 2 R
2ND DE STRINGER	PL	=	3 R
	PLATE	=	2 R
OTHER DE STRINGER	PL	=	2 R
	PLATE	=	1 R

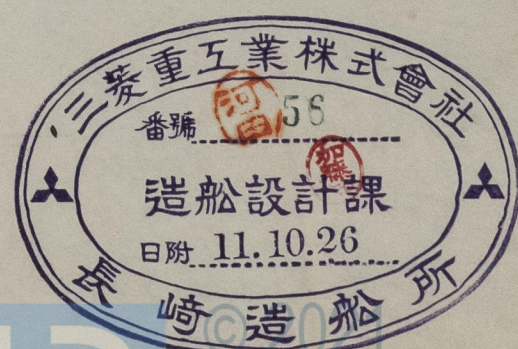
MIDSHIP SECTION.
SCALE $\frac{1}{25}$.
 $140^M \times 19^M \times 10.5^M$.
(FINISHED PLAN.)

22

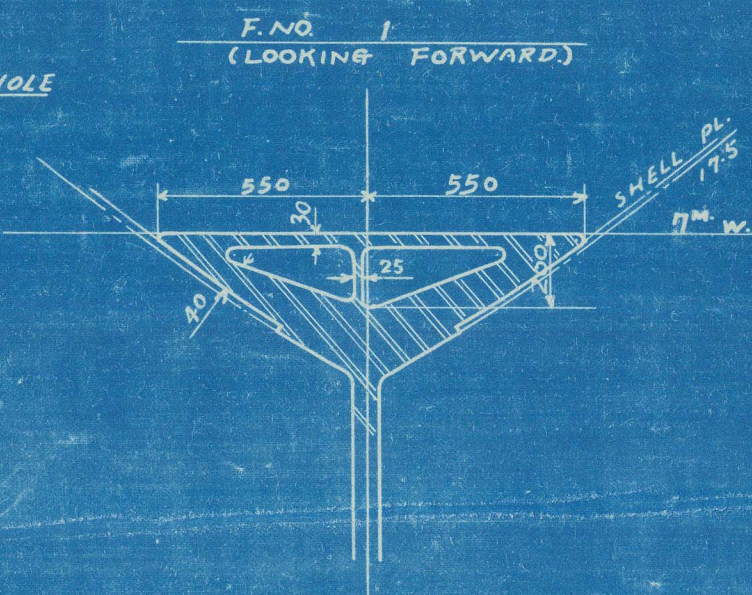
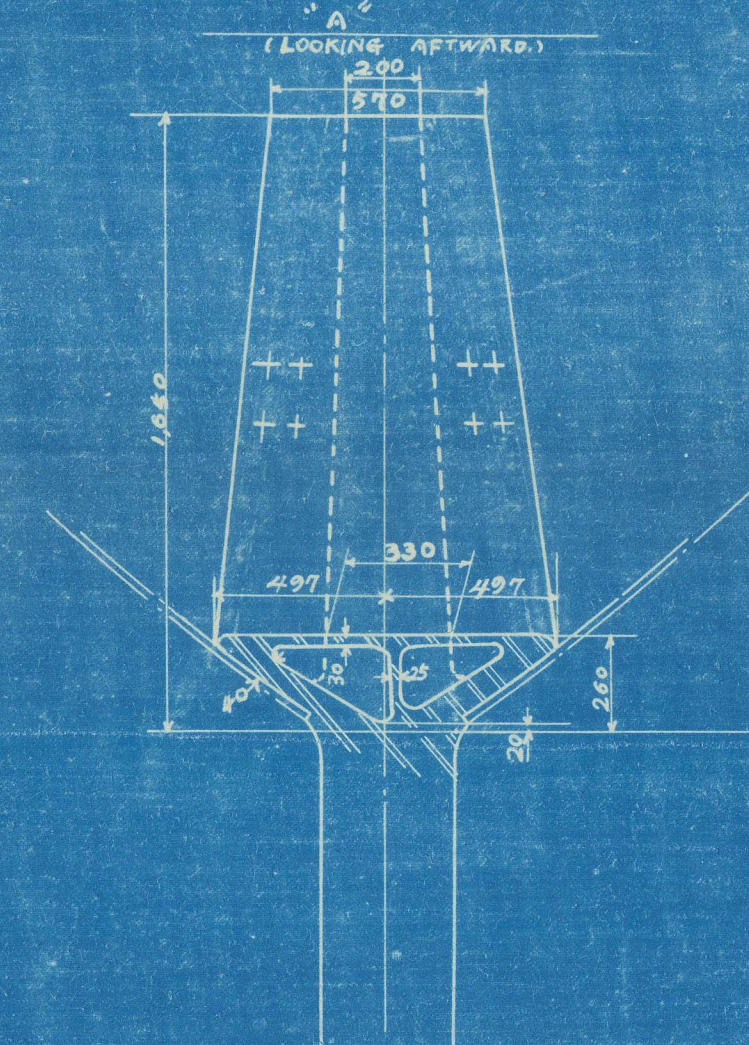
SEN 100 2341

ASAHA MARU.
ANATA MARU.

MITSUBISHI JUKOEN KAISHA
YARD. Nos. 68718.



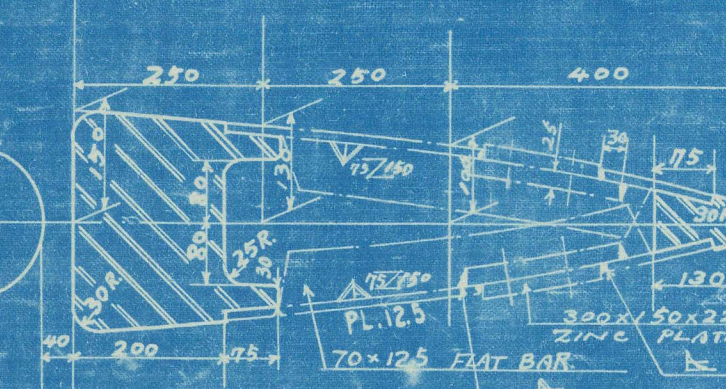
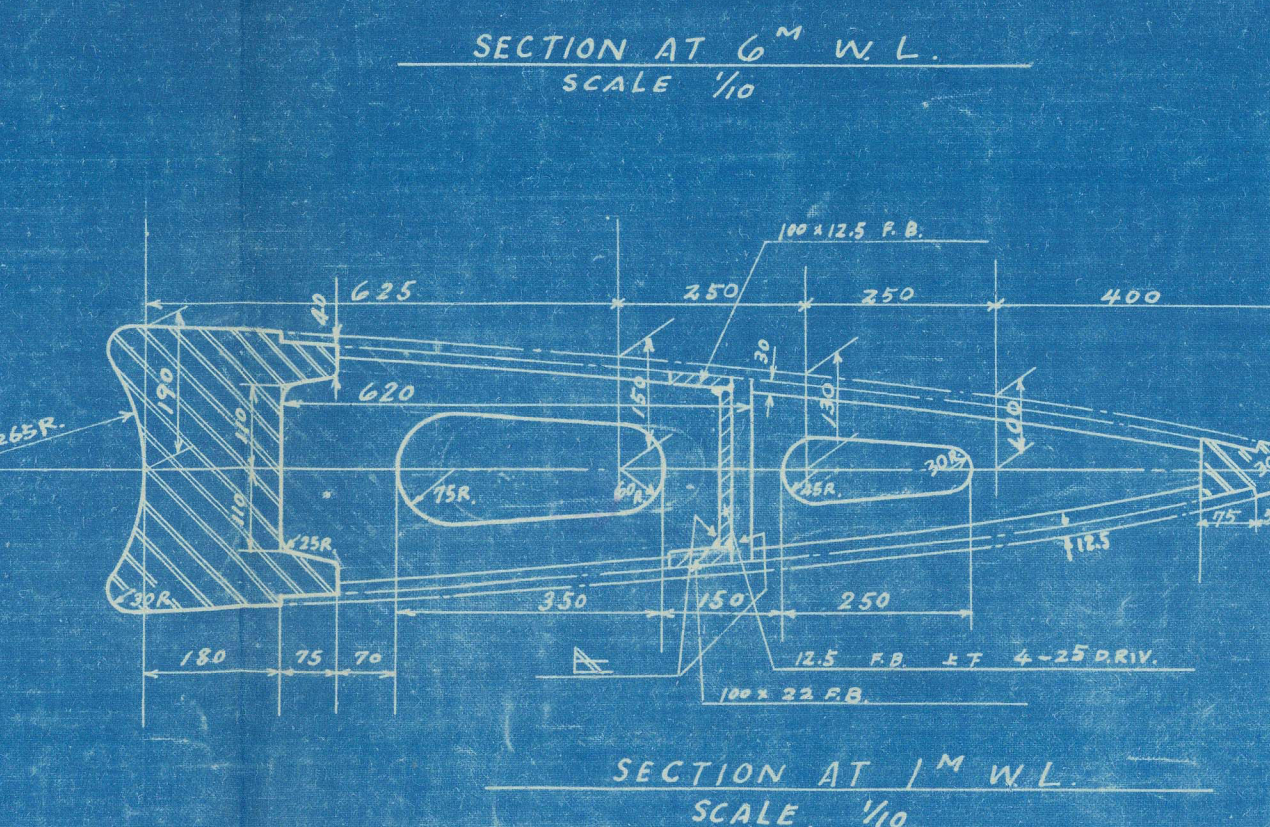
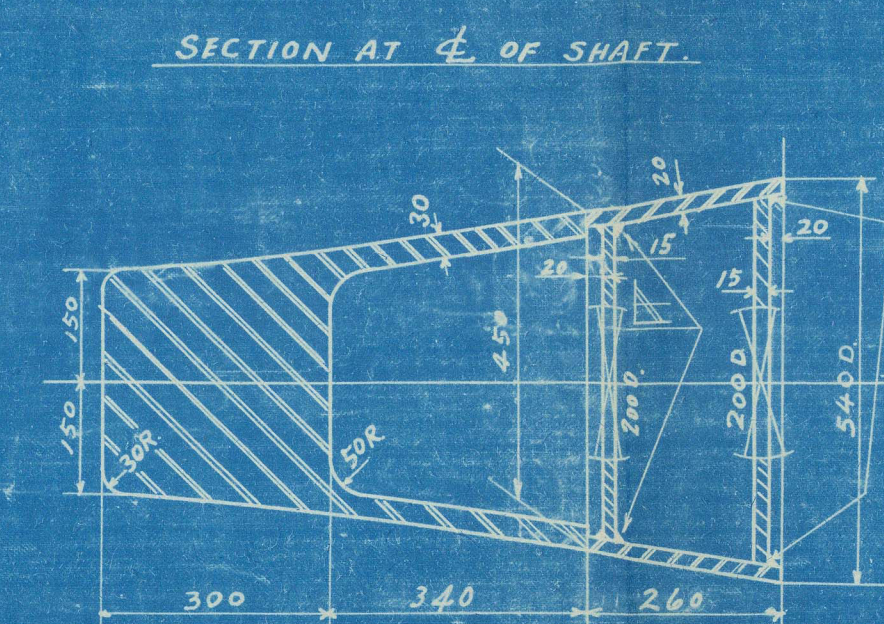
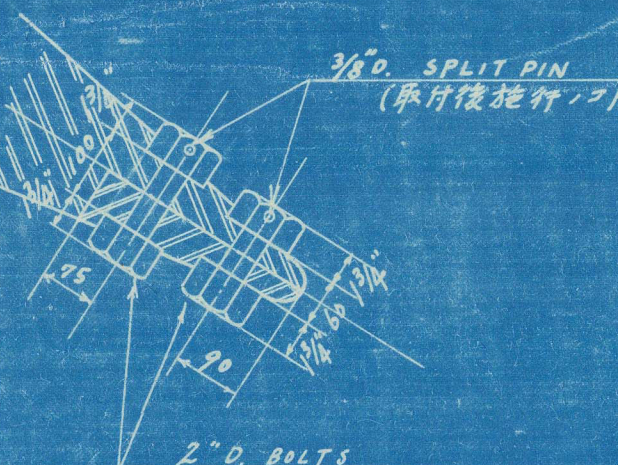
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013240-013244-0172



MATERIAL : ~~~~~
STERN FRAME CAST STEEL
CENTRE PIECE
WEIGHT : ~~~~~
STERN FRAME ABOUT 22.5 K TONS
RIVETING NOTE : ~~~~~
CASTING 1 FLOOR 25 MAX P
" 1 SHELL SE PLAN 60

注意

- 1. 「口#」及び海事協會、検査ヲ要ス
- 1. 圓面寸法ハ仕上寸法ヲ要ス。
- 1. 鉄孔ハ玄神造船工場ヲ第1ト。
- 1. 着色、部ハ仕上ヲ要ス。



W. O. No.	
S No 687	K(687)106
S No 688	K(688)106

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 Four



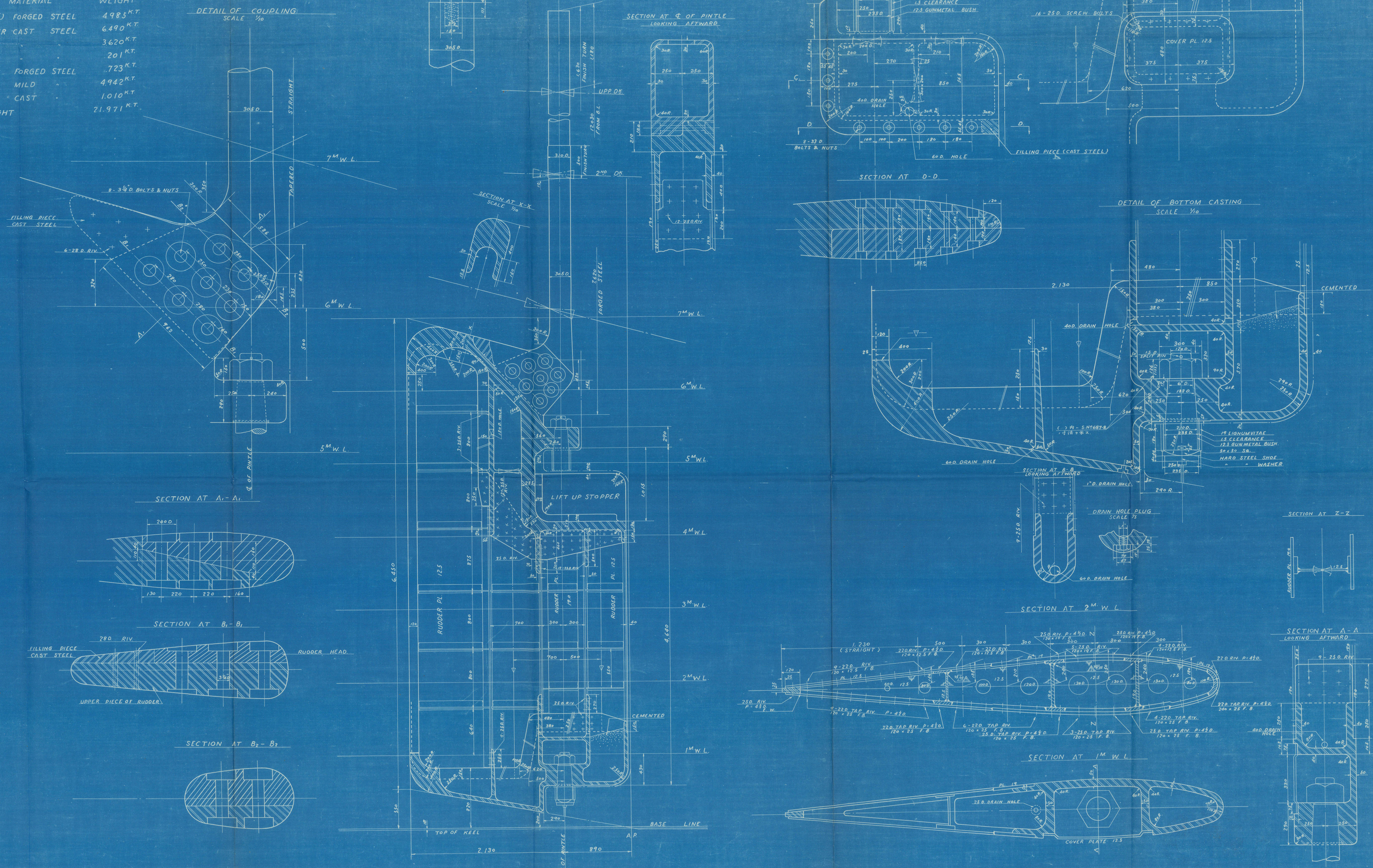
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013240-013244-0170

PARTICULARS ~
SEA SPEED 16 KNOTS
RUDDER AREA (A) 13.48 SQ. METER
D. 1.072 M/M
A x D x 100 1.445
TOTAL RUDDER AREA 17.1 SQ. METER
DIA. OF RUDDER HEAD 305 MM DIA. (RULE 291.2 M/M DIA.)

WEIGHT & MATERIALS ~

SUBJECT	MATERIAL	WEIGHT
RUDDER HEAD (WITH EYE)	FORGED STEEL	4985 K.T.
UPPER PIECE OF RUDDER	CAST STEEL	6490 K.T.
LOWER		3620 K.T.
EDGE		201 K.T.
PINTLES, BOLTS & NUTS	FORGED STEEL	723 K.T.
PLATE & ETC.	MILD	4942 K.T.
LIFT UP STOPPER	CAST	1010 K.T.
TOTAL RUDDER WEIGHT		21971 K.T.



Nagasaki Report No. 8524.

S.N° 687
M.S. "ASAKA MARU"

RUDDER
SCALE 1/20
DETAIL SCALE 1/20
140M x 19M x 10.5M
(FINISHED PLAN)

王臺亞亞常務政會駐
上海總領事
圖章設計局驗照
1924
R
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